

Work Order ID 165525

Friday, August 25, 2017 10:11:23 AM

165525

Ship 7 Dept

Page 1

Item ID: D205-634-147

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Thru-Bolt Wearplates

Start Date: 8/25/2017 Start Qty: 4.00

4

Cust Item ID:

Required Date: 9/5/2017 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals: Process Plan: **DAS 21 9-89** Date: **AUG 25 2017**

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D205-634	I	DAS 6 9-89 AUG 28 2017							
100	Document Control	0.00							
100									
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPP D205-634-147 CHG 001								
						DAS 28 9-89		AUG 28 2017	
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
								AUG 28 2017	DAS 27 9-89
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									
						DAS 28 9-89		SEP 07 2017	

Work Order ID 165525

Friday, August 25, 2017 10:11:23 AM

165525

Page 2

Item ID: D205-634-147 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Thru-Bolt Wearplates
Start Date: 8/25/2017 Start Qty: 4.00 ***4*** Cust Item ID:
Required Date: 9/5/2017 Req'd Qty: 4.00 ***4*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130						4	DAS 28 9-89	SEP 07 2017	
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D205-634-147								
	Location: _____								
	PPP rev: _____								
	Sold								
140	QC21- Final Inspection - Work Order Release	0.00							
140							DAS 21 9-89	SEP 07 2017	
QC	Memo	0.00							
Quality Control									

DAS
21
9-89

SEP 07 2017

Picklist Print

Friday, August 25, 2017 10:11:32 AM

Page 1

Work Order ID: 165525

165525

Parent Item: D205-634-147

D205-634-147

Parent Item Name: Thru-Bolt Wearplates

Start Date: 8/25/2017

Required Date: 9/5/2017

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP REV:B 14.04.21 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D5061-1 *D5061-1* Fwd Wearplate		Manufactured	No			110	Each	1.0000	1 **	4 <i>165526 X3</i>		<i>AUG 29 2017</i>	<i>27</i> 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				FP002				1					
				<i>151642</i>				1		<i>1</i>			
D5061-3 *D5061-3* Aft Wearplate		Manufactured	No			110	Each	1.0000	1 **	4 <i>165527 X3</i>		<i>AUG 29 2017</i>	<i>27</i> 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				FP002				1					
				<i>148191</i>				1		<i>1</i>			
AN4-45A *AN4-45A* BOLT		Purchased	No			110	Each	44.0000	8 **	32 <i>32</i>		<i>AUG 29 2017</i>	<i>27</i> 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				FP001				10					
				<i>135979</i>				10					
				over004				34					
				<i>m137712</i>				34					

Picklist Print

Friday, August 25, 2017 10:11:32 AM

Page 2

Work Order ID: 165525

165525

Parent Item: D205-634-147

D205-634-147

Parent Item Name: Thru-Bolt Wearplates

Start Date: 8/25/2017

Required Date: 9/5/2017

Start Qty: 4.00

Required Qty: 4.00

D2570 Manufactured No 110 Each 300.0000 16 64

D2570

Bushing

**

Location Loc Qty Loc Code

FG 12

88781 12

FP001 16

150641 13

155735 3

ST008 272

164398 272

MS21042L4 Purchased No 110 Each 3,009.000 8 32

MS21042L4

Nut

**

Location Loc Qty Loc Code

FP001 10

m133363 10

OVER007 1000

m138170 500

m138230 500

ST303 1999

m137988 95

m138084 904

m138326 1000

D2579 Manufactured No 110 Each 98.0000 4 16

D2579

Crossbolt Spacer

**

Location Loc Qty Loc Code

LG001 98

141711 4

162087 94

DAS
28
9-89

DAS
28
9-89

DAS
28
9-89

AUG 29 2017 DAS 27 9-89

AUG 29 2017 DAS 27 9-89

AUG 29 2017 DAS 27 89

Friday, August 25, 2017 10:11:32 AM

Shop Packet Print

Page 2

5.3 Skidtube Installations with Lightweight Thru-Bolt Wearplates

Item	634 -113	634 -145	634 -147	641 -011	Part Number	Description
	X				D205-634-113	SKIDTUBE INSTALLATION (STANDARD) WITH THRU BOLT WEARPLATES
	1	X			D205-634-145	REPLACEMENT SKIDTUBE WITH THRU BOLT WEARPLATES
			X		D205-634-147	THRU BOLT WEARPLATE KIT
	1			X	D205-641-011	GROUND HANDLING KIT
1		1			D2580-049	205 SKIDTUBE ASSEMBLY (STANDARD)
2A		8			D2594-1	* PLUG
2B		8			D2594-3	* O-RING
3		1			D2855	* AFT CAP
4		2			AN3-5A	* BOLT
5		2			NAS1149D0332J	* WASHER (AN960JD10L)
13		2			ALS4-1032-225	* INSERT
14B		1	1		D5061-1	* FWD WEARPLATE
15B		1	1		D5061-3	* AFT WEARPLATE
16		8	8		AN4-45A	* BOLT
17		16	16		D2570	* BUSHING
18		8	8		MS21042L4	* NUT (OR MS21042-4)
19			4		D2579	* SPACER
20	1				D2571	SADDLE, FWD OUTSIDE
21	1				D2572	SADDLE, FWD INSIDE
22	1				D2573	SADDLE, AFT OUTSIDE
23	1				D2574	SADDLE, AFT INSIDE
24	8				AN4-51A	BOLT
25	16				D2570	BUSHINGS
26	8				MS21042L4	NUT (OR MS21042-4)
27	8				AN6-12A	BOLT
28	8				NAS1149D0668J	WASHER (AN960JD616)
29	16				AN4-6A	BOLT
30	32				NAS1149D0463J	WASHER (AN960JD416)
31	16				MS21042L4	NUT (OR MS21042-4)
32	4				D2747	SET SCREW
33	2				D3533-1	SET SCREW
40	1				D3407-041	TOW RING (REPLACES D2968-041)
41	1				D3456-1	WASHER
43	1				MS21043-4	NUT
44	2				D3417-5	WASHER
50				1	D3405-041	LUG ASSEMBLY (REPLACES D2736-1)
51				1	D3405-043	LUG ASSEMBLY (REPLACES D2736-3)
52				4	AN4C46A	BOLT
53				8	D2570	BUSHING
54				4	MS21043-4	NUT (OR MS21042-4)
60	2				D2876	SADDLE SPACER
61	2				D2877	SADDLE SPACER

*DENOTES THAT PART IS INCLUDED WITH D2580-049 ASSEMBLY ABOVE

Work Order ID 165525

Friday, August 25, 2017 10:11:23 AM

165525

Page 1

Item ID: D205-634-147

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Thru-Bolt Wearplates

Start Date: 8/25/2017 Start Qty: 4.00

4

Cust Item ID:

Required Date: 9/5/2017 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals:

Process Plan:

Date: **AUG 25 2017**

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

IIN-D205-634

1

AUG 28 2017

100

Document Control

0.00

100

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile & type labels per PPP D205-634-147
CHG 001**17/8/30** **AUG 28 2017**

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control